BBG North America LP · 2371 Xcelsior Drive · Oxford MI 48371



BBG is one of the world's leading developers and producers of molds and end to end manufacturing systems for polyurethane processing industries. BBG is a German based corporation that established the subsidiary BBG North America LP in Oxford, Michigan in 2014.

The facility houses Sales, technical Customer Service, as well as Production for manufacturing, repairing and modifying prototype and serial production tools for various polyurethane and composite processing industries. Additionally, our Oxford location provides local CNC-Machining services for Customers in the region. To increase our capacity and grow with the increasing demand, BBG is looking for an experienced TEBIS CNC-Programmer/Operator. The position is approx. 60/40 split between in CNC-Programming and CNC-Operating respectively.

## **TEBIS CNC-Programmer/Operator**

## **Your Profile:**

- You have at least 5 years of experience in 2.5D, 3-Axis, and 5-Axis simultaneous CNC-Programming in TEBIS (Experience with TEBIS 4.1 is beneficial).
- You have routine in operating CNC-Machines running on Heidenhain ITNC 530/640 controllers.
- You have professional communication and organizational skills and enjoy working in a team and among colleagues.
- You are not afraid, but look forward to work hands next to the time you work in the office on the computer.
- You are open and always looking for new things to learn and add to your skillset.

## Your Responsibilities at BBG North America LP:

- CNC-Programming of primarily large Cavity blocks as well as inserts, sliders, and other parts of various complexity, materials, and changing other requirements.
- Developing efficient Milling Strategies, organizing and maintaining a high quality tooling catalogue.
- Performing Set-Ups and Operating of CNC-Machines in support of the CNC-Operators.

## We offer:

A small and motivated team with a family like working atmosphere. The necessary space for self-reliable working and room for individual growth. Fair pay, a solid benefit package, and flexible working hours.

Please send your resume and application to officemanager@bbg-lp.com